

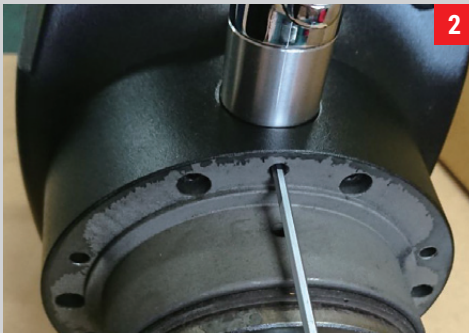
Replace T type clutch kit with Air clutch

**COMEUP
WINCH**

Seal Gen2 9.5/12.5



1 Using a 4mm Allen wrench, remove the four M5 socket head cap screws holding the brake cover to the gear housing.



2 Using a 3mm Allen wrench, loosen the M6 socket set screw securing the clutch T-handle threads in the gear housing.



3 Remove the T-handle from the gear housing.



4

Make sure the 32mm jam nut is threaded to the top of the threads of the air clutch assembly (PN: 883036).

Thread the air clutch assembly completely into the gear housing.



5

Rotate the air clutch assembly counter clockwise to locate the air port in the desired orientation. **Do not unscrew the air clutch assembly more than one full revolution to orient the air port.**

Using a thin 32mm wrench (supplied with the air clutch) tighten the jam nut against the gear housing.



6

Using a 3mm Allen wrench, tighten the M6 socket set screw securing the clutch mechanism threads into the gear housing.



7 Reinstall the brake cover and secure using the four M5 socket head cap screws removed in step 1 using a 4mm Allen wrench.



8 When installation is complete, the position of air clutch is shown as picture.