

Winch Mount Installation Instructions

for Arctic Cat '04 650 Automatic 4x4, '05 500 4x4 2-up, '02-'04 500 Manual 4x4, '02 500i Manual & Automatic 4x4, '04 500 Automatic TRV 4x4, '02-'04 500 AutomaticTBX 4x4, '02-'04 500 Automatic, '05 400i Automatic 4x4, '04 400 Manual ACT MRP 4x4, '03-'05 400 Automatic 4x4, '03-'04 400 Manual & Automatic ACT 4x4, '02 400/400i Manual 4x4, '02 375 Automatic 4x4, '04-'05 300 Manual MRP 4x4, '02-'05 300 Manual 4x4

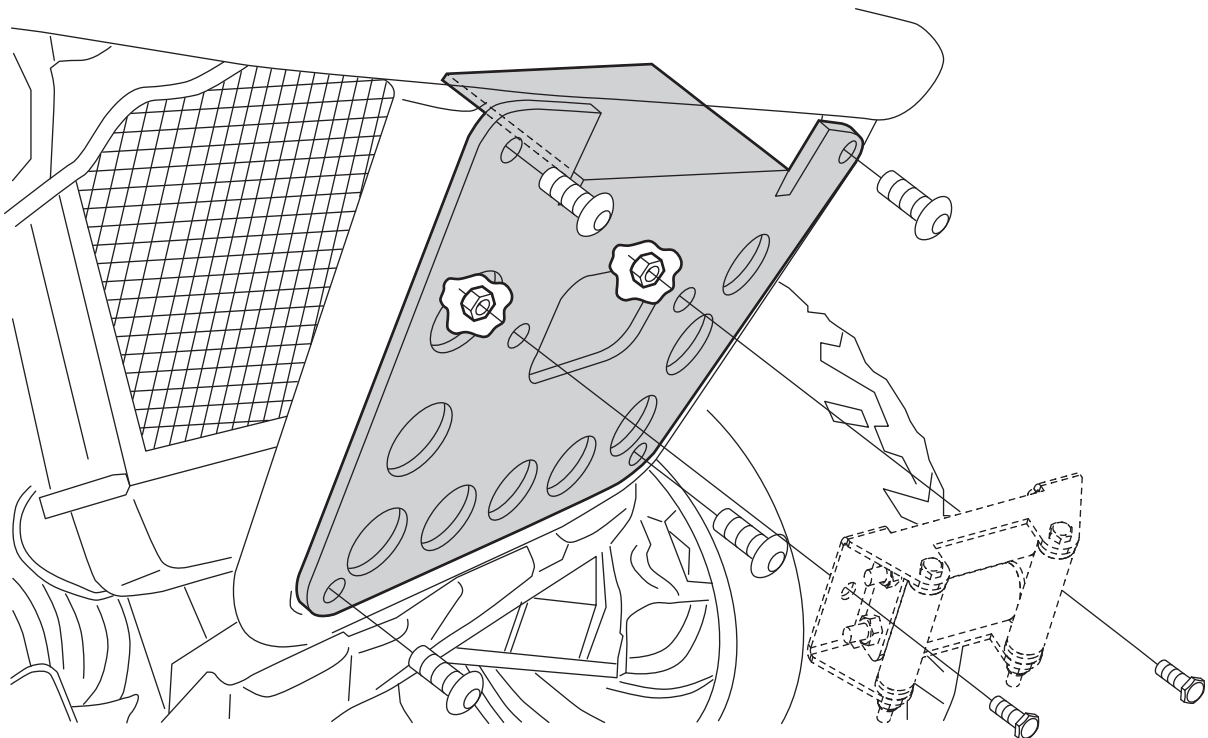
Part Number: 1596X

Qty.	Part #	Description
2	HDW2050	5/16" x 3/4" Hex Bolts
2	HDW7058	5/16" Nylock Nuts
1	1596-1	Winch Mount

INSTRUCTIONS:

1. Remove the wire mesh grill from the front bumper. Keep the bolts and flat washers. (Keep the grill to reinstall if the winch mount is removed.)
2. Install the roller fairlead to the mount plate per the illustration using (2) 5/16" x 3/4" hex bolts and 5/16" hex nuts provided (rollers should turn freely). **Note:** Bottom roller may need to be removed to run wire rope through.
3. Install the winch upside down to the inside top of the winch mount using the hardware provided with the winch.
4. Install the winch/mount assembly to the bumper per the illustration, using the bolts and flat washers that held the grill in place. Tighten securely.
5. Using the instructions that were provided with the winch, wire accordingly.

NOTE: Roller fairlead not included with this kit!



FOR QUESTIONS OR COMMENTS PLEASE CALL THE MANUFACTURER: **763-689-4800**

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